

# CHANGE NOTICE



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Change Notice No. 170

Implemented By: Chad Krowas

Notification By: Jeff Oettinger

Date: 4/4/11

Effective: 4/8/11

ECN: # 12243

Component Product Title: Navigator (Torsion On The GO)

Description of Change: **Eliminate frame side straps, plastic covers and screws.**

Reason: Improve aesthetic to frame. New frame structure passes BIFMA and BIFMA +1.



**OLD FRAME  
ELIMINATE PARTS**

~~PT.06.7022.L.XX.X Bumper W/Holes  
PT.06.7022.R.XX.X Bumper W/Holes  
PT.06.7023.L.XX.X Bumper N/Holes  
PT.06.7023.R.XX.X Bumper N/Holes  
12.5010.X Bumper Screws~~



**NEW FRAME  
NO CHANGE IN FRAME PART NUMBER**

85.8788.XX.X Left Tablet Frame  
85.8789.XX.X Right Table Frame  
85.8790.XX.X Standard Frame

**NEW:** Factories will need to put caster bushing **46.0386.XX**  
and frame end cap **46.0385.XX** into frames.

**See Attached Document.**

Action Required:

- Customers who order by components remove, side straps and screws listed above from BOM's.
- Customer who order by model numbers, you will receive new frame in BOM. Side straps and screws are eliminated.
- Customers who have inventories of old frames use up old parts as a running change. Side straps will be available if needed on old frames.
- Customers replace the existing assembly flow charts and assembly instructions in your project books with new charts and instructions.

Customer Notification: AL, AR, CA, FL, GA, ID, IL, IA, KY, LA, MD, MI, MN, MS, NE, NV, NJ, NM, NY, ND, OH, OR, RI, SC, TX, UT, VA, WV, WI, UNICOR ALLENWOOD

PLEASE DISTRIBUTE TO ALL RELEVANT PERSONEL

5/10/2011