

# DEVELOP<sup>TM</sup>

## TABLE BASES

product offering catalog



Effective December 2011

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## How to Order

### How to Build a Model Number

Specify the exact product size-style-color-trim desired by "constructing" the exact product number:

1. List the base product number that corresponds with the exact product dimensions selected.
2. Read product description copy to identify the options that need to be specified.
3. Add applicable codes to the base product number.







# Develop™ Table Bases

Top and Base Combinations

## DEVELOP TOP & BASE COMBINATIONS

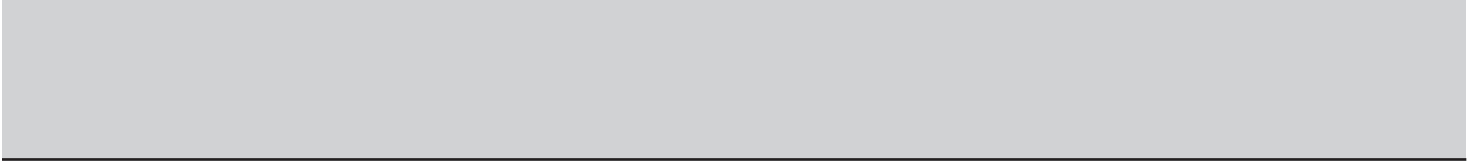
### A BASES

	Size	AH3 29" Base	AH3 42" Base	AH4 29" Base	AH4 42" Base	AH5 29" Base	AH5 42" Base	AH3 Adjustable
<b>Square Tops</b> 	24" x 24"	V3AH2229	V3AH2242	V4AH2029	V4AH2042			
	30" x 30"	V3AH2229	V3AH2242	V4AH2429	V4AH2442			
	36" x 36"	V3AH2629		V4AH3229	V4AH3242	V5AH3229	V5AH3242	
	42" x 42"			V4AH3229	V4AH3242	V5AH3229	V5AH3242	
	48" x 48"					V5AH3229	V5AH3242	
	54" x 54"							
<b>Round Tops</b> 	24"	V3AH2229	V3AH2242	V4AH2029	V4AH2042			
	30"	V3AH2229	V3AH2242	V4AH2029	V4AH2042			V3AH23AD
	36"	V3AH2229	V3AH2242	V4AH2429	V4AH2442			V3AH23AD
	42"	V3AH2229		V4AH2429	V4AH3242			
	48"					V5AH3229	V5AH3242	
	54"					V5AH3229		
	60"					V6AH3229		

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# Develop™ Table Bases

Top and Base Combinations



# Develop™ Table Bases

## General Information



**A Bases: Tapered Ped (AH3), Disc Ped (AH4)**



**D Base**



**E Base**



**F Base**

### Features

Powder-coated finish	•	•	•	•
Chrome finish	•		•	
Fixed legs	•	•	•	•
Folding legs			•	
Polished aluminum				•

### SPECIFICATIONS

#### A Base Construction

This system employs heavy gauge columns screwed to either formed steel or cast aluminum bases in fixed models. Fixed columns are bolted onto stamped steel spider plates which are attached to tops.

#### A Base Frames

AH3 tapered pedestal base is 19 gauge steel. 3.0" diameter table column is 16 gauge steel. Tables spider is 8 gauge steel. AH4 disc pedestal base is .04" thick steel with welded reinforcement. 4.0" column is .06" thick steel. AH5 disc pedestal base is .04" thick steel with welded reinforcement. Table spider is .16" thick steel. 5.5" table column is 14 gauge steel. Above tables have adjustable glides that are 7/8" diameter black thermoplastic. No tools are required for glide adjustment.

#### D Base Construction

A system of modular base components that fit together to form a column hub. This permits

three, four or five legs and stringers to be incorporated into the hub design for a variety of configurations, using the same components and providing a continuity of design.

#### D Base Frames

Cast aluminum legs, plugs and stringer connectors. Heavy-gauge steel columns and tubular steel stringers. Hub components, column and spider are tied together with a column bolt. Three sizes of legs. Adjustable glides. Spiders are cast aluminum. Tables 10' and longer are supplied with a top stringer.

#### E Base Construction

The system employs tubular components in fixed or folding models. Includes T, TT and X leg style combinations. Top plate of 8" x 8" steel, with four holes for 1/4" diameter screws.

#### E Base Frames

1-3/4" round tubular steel feet, legs, plugs and stringer connectors. LX series is furnished with 3" o.d. seamless tubular steel

column. All ends capped with steel plugs brazed in place, ground and polished smooth. Adjustable glides.

#### F Base Construction

A system of modular base components that fit together to form a column hub. This permits three or four legs and stringers to be incorporated into the hub design for a variety of configurations, using the same components and providing a continuity of design.

#### F Base Frames

Cast aluminum legs, plugs and stringer connectors. Heavy-gauge steel columns and tubular steel stringers. Hub components, column and spider are tied together with a column bolt. Adjustable glides. Spiders are cast aluminum. Tables 10' and longer are supplied with a top stringer.

#### M Base Frame

Built of cast aluminum feet with heavy wall extruded aluminum columns (T and TT) or 2-1/2" diameter 14-gauge steel leg column

(X) and highly durable, smooth powder-coated finish. Adjustable nylon glides are secured to the legs.

#### M Base Construction

This system employs heavy-gauge steel, cast and extruded aluminum components in fixed or folding models. M base includes T, TT and X leg styles. Fixed table column and foot bolted to 3/16" solid steel plate with two 3/16" x 24" long through bolts. Fixed base shipped k.d., folding base shipped assembled.

#### P Base Frames

The double pedestal base employs 14-gauge, 1-3/4" round steel upright columns and 16-gauge, 1-3/4" x 7/8" elliptical steel foot tubes in fixed or folding models. The P base includes T, TT and LX leg styles. LX bases consist of 14-gauge, 3" round steel upright columns and 16-gauge, 1-3/4" x 7/8" elliptical steel foot tubes. Fixed table columns are welded to 1/4" thick, 8" x 8" steel plate. Bases are available in powder-coated or bright chrome finish with plastic trim pieces that are

# Develop™ Table Bases

## General Information



M Base



P Base



S Base



T Base



I Base

### Features

Powder-coated finish	•	•	•	•	•
Chrome finish		•		•	
Fixed legs	•	•	•	•	•
Folding legs	•	•	•	•	

available in the same colors as the vinyl table edge colors. Plastic end caps are secured via a "force-fit". The column cap is secured via a rivet. Adjustable glides.

#### S Base Construction

This system employs double-column noncircular uprights on a horizontal base. It is offered in fixed and folding models. Composition includes T, TT, X and cantilevered configurations.

#### S Base Frame

Base is built of double-column aluminum extrusion non-circular uprights. A flannel colored plastic (polypropylene) trim piece accents the bottom and a Flannel colored powdercoated steel trim piece accents the top of the uprights. Feet are extruded aluminum and endcaps are diecast aluminum. Uprights, feet and endcaps are powdercoated in all standard colors. Adjustable glides attach to feet. Trim pieces are available in flannel only.

#### T Base Frame

Built of 2-1/4", 14-gauge round tubular steel leg column with steel end cap and 16-gauge steel tapered legs elliptically swaged down to 1" diameter at end; highly durable, smooth powder-coated finish or chrome. Adjustable glides or casters are secured to the legs.

#### T Base Construction

This system employs heavy gauge tubular steel components in fixed or folding models. T base includes T, TT and X leg styles. Fixed table column welded to 1/4" solid steel plate.

#### I Base T-Frame

Mounting Plate: 7-gauge steel plate, 8" x 8"  
 Column: 14-gauge steel tubing, 2" OD  
 Main Bar: 14-gauge steel tubing, 2" OD  
 Draw Bolt: 1/2-13 threaded rod, 26-5/8" length  
 Glides: 1" diameter nickel-plated base with 5/16-18 x 1" stem  
 End Caps: Glass-filled nylon material, Flannel color

#### I Base X-Frame

Mounting Plate: 7-gauge steel plate, 8" x 8"  
 Column: 14-gauge steel tubing, 3" OD  
 Main Bar: 14-gauge steel tubing, 2" OD  
 Draw Bolt: 1/2-13 threaded rod, 26-5/8" length  
 Glides: 1" diameter nickel-plated base with 5/16-18 x 1" stem  
 End Caps: Glass-filled nylon material, Flannel color

#### Bright Chrome Finish

Steel surfaces are duplex nickel-chrome plated in a twenty-two step process. This process is the same as is used in the automotive industry for exterior finishes.

#### Polished Aluminum Finish

Exposed aluminum surfaces are highly polished to harmonize with bright chrome plated finishes.

#### Powder-Coated Finish

Epoxy powder coating is electrostatically applied. The dry coating is then fused and cured in a baking oven to form a smooth,

continuous film. Finish is chemical-resistant, hard, tough and mar-resistant.

#### Leg Wireways




Scuff-resistant, high-impact rigid PVC plastic. Two separate wire channels per leg. Fastened to legs with full length adhesive bond. Black only. One wireway per leg. Shipped assembled. Two leg wireways per top. Not available on 18" x 60" fixed base tables, 18" x 60" and 24" x 60" cantilevered base and folding tables.

#### Grommets

Plastic grommets are 3" diameter and recessed into table top. Cap is removable and has retractable slot cover. Two grommets per top. Grommets not available on 18" x 60" fixed base tables, 18" x 60" and 24" x 60" cantilevered base and folding tables.

# Develop™ Table Bases

A Bases

	MODEL	A x B	MODEL NUMBER		Approx. Packaged Weight
			Basic Model	Base Color	
 VATH	<b>Round Tapered Pedestal</b> • 3" column diameter	29" x 22"	V3AH2229	<input type="checkbox"/> <input type="checkbox"/>	28#
		29" x 26"	V3AH2629	<input type="checkbox"/> <input type="checkbox"/>	28#
		42" x 22"	V3AH2242	<input type="checkbox"/> <input type="checkbox"/>	33#
 VATH	<b>Round Disk Pedestal</b> • 4" column diameter	29" x 20"	V4AH2029	<input type="checkbox"/> <input type="checkbox"/>	28#
		29" x 24"	V4AH2429	<input type="checkbox"/> <input type="checkbox"/>	29#
		29" x 32"	V4AH3229	<input type="checkbox"/> <input type="checkbox"/>	30#
		42" x 20"	V4AH2042	<input type="checkbox"/> <input type="checkbox"/>	33#
		42" x 24"	V4AH2442	<input type="checkbox"/> <input type="checkbox"/>	34#
 VATH	<b>Round Disk Pedestal</b> • 5" column diameter • 6" column diameter	29" x 32"	V5AH3229	<input type="checkbox"/> <input type="checkbox"/>	45#
		29" x 32"	V6AH3229	<input type="checkbox"/> <input type="checkbox"/>	53#

**A**

**B**

## HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.


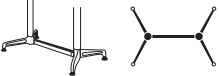


Note: •The  indicates that a choice is required.  
 •The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select base finish.  
 Refer to color addendum.

# Develop™ Table Bases

D Bases

MODEL	Features	BASE SPREAD	MODEL NUMBER		Approx. Packaged Weight
			Basic Model	Base Finish	
 VEDB	<b>Single Pedestal</b>	1 Column 22" Diameter	D511H	<input type="checkbox"/>	15#
		1 Column 28" Diameter	D514H	<input type="checkbox"/>	17#
		1 Column 32" Diameter	D516H	<input type="checkbox"/>	18#
 VEDB VEDKD	<b>Double Pedestal</b>	2 Columns 19" x 32"	D311HS181	<input type="checkbox"/>	24#
		2 Columns 19" x 38"	D311HS241	<input type="checkbox"/>	25#
		2 Columns 24" x 35"	D314HS181	<input type="checkbox"/>	27#
		2 Columns 24" x 41"	D314HS241	<input type="checkbox"/>	28#
		2 Columns 24" x 47"	D314HS301	<input type="checkbox"/>	29#
		2 Columns 24" x 53"	D314HS361	<input type="checkbox"/>	30#
		2 Columns 24" x 65"	D314HS481	<input type="checkbox"/>	32#
		2 Columns 28" x 41"	D316HS241	<input type="checkbox"/>	30#
		2 Columns 28" x 55"	D316HS361	<input type="checkbox"/>	32#
 VEDKD	<b>Triple Pedestal</b>	3 Columns 28" x 96"	D316HS362	<input type="checkbox"/>	33#
		3 Columns 28" x 120"	D316HS482	<input type="checkbox"/>	35#
 VEDKD	<b>Hex Pedestal</b>	6 Columns 55" Diameter	D311HX126	<input type="checkbox"/>	68#
		6 Columns 60" Diameter	D314HX126	<input type="checkbox"/>	71#
		6 Columns 64" Diameter	D316HX126	<input type="checkbox"/>	72#

A

B

## HOW TO ORDER

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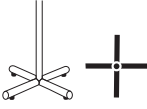
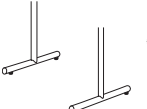
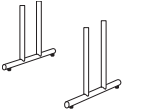
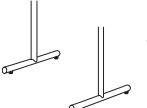
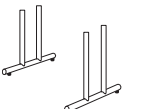
Note: •The  indicates that a choice is required.  
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## HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select base finish.  
Refer to color addendum.

# Develop™ Table Bases

E Bases

MODEL	Features	BASE SPREAD	MODEL NUMBER		Approx. Packaged Weight
			Basic Model	Base Finish	
 VEFX	Fixed Single X Pedestal	26" x 26"	EX26B	<input type="checkbox"/>	22#
		32" x 32"	EX32B	<input type="checkbox"/>	24#
		32" x 32"	EX332B	<input type="checkbox"/>	25#
 VEFX	Fixed T Legs	16" x 24"	EB16B	<input type="checkbox"/>	24#
		22" x 24"	EB22B	<input type="checkbox"/>	25#
 VEFX	Fixed TT Legs	2 Legs 32" x 47"	ED32B	<input type="checkbox"/>	44#
		3 Legs 32" x 102"	ED32B3	<input type="checkbox"/>	66#
		2 Legs 38" x 47"	ED38B	<input type="checkbox"/>	46#
		3 Legs 38" x 102"	ED38B3	<input type="checkbox"/>	68#
		4 Legs 38" x 153"	ED38B4	<input type="checkbox"/>	91#
 VEFO	Folding T Legs	16" x 51"	EB16F	<input type="checkbox"/>	25#
		22" x 51"	EB22F	<input type="checkbox"/>	26#
 VEFO	Folding TT Legs	42" x 22"	E4222F	<input type="checkbox"/>	27#
		42" x 32"	E4232F	<input type="checkbox"/>	44#
		32" x 51"	EB32F	<input type="checkbox"/>	44#
		38" x 51"	EB38F	<input type="checkbox"/>	46#
Self-Leveling Glides		Set of 4	SLTG.4		2#

A

B

## HOW TO ORDER

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- Model number, including options. See "How To Build a Model Number".
- Any special service required.

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## HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select base finish.  
Refer to color addendum.

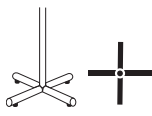
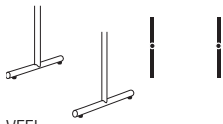
## OPTIONS

### Base Options

Casters:  
Black only. Add a "C" to end of model number for casters. Casters are factory installed, not field installable.

# Develop™ Table Bases

E Bases

MODEL	Features	BASE SPREAD	MODEL NUMBER		Approx. Packaged Weight
			Basic Model	Base Finish	
 VEFL		26" x 26"	EX26T	<input type="checkbox"/>	22#
		32" x 32"	EX32T	<input type="checkbox"/>	24#
		32" x 32"	EX332T	<input type="checkbox"/>	25#
 VEFL		22" x 24"	EB22T	<input type="checkbox"/>	24#

A

B

### HOW TO ORDER

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2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

- Note:
- The  indicates that a choice is required.
  - The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select base finish. Refer to color addendum.



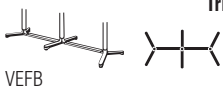
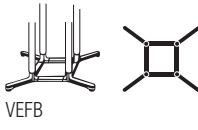
### OPTIONS

#### Base Options

Casters:  
Black only. Add a "/C" to end of model number for casters. Casters are factory installed, not field installable.

# Develop™ Table Bases

## F Bases

MODEL	Features	BASE SPREAD	MODEL NUMBER				Approx. Packaged Weight
			Basic Model	Base Finish	Column Finish	Stringer Finish	
 VEFB <b>Single Pedestal</b>	Painted Base	27" x 27"	FS1427	<input type="checkbox"/>	<input type="checkbox"/>		40#
	Polished Aluminum Base	27" x 27"	FS1427/CH		<input type="checkbox"/>		40#
	Painted Base	32" x 32"	FS1632	<input type="checkbox"/>	<input type="checkbox"/>		40#
	Polished Aluminum Base	32" x 32"	FS1632/CH		<input type="checkbox"/>		40#
 VEFB <b>Double Pedestal</b>	Painted Base	26" x 31"	FD1431	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	45#
	Polished Aluminum Base	26" x 31"	FD1431/CH		<input type="checkbox"/>	<input type="checkbox"/>	45#
	Painted Base	26" x 37"	FD1437	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	45#
	Polished Aluminum Base	26" x 37"	FD1437/CH		<input type="checkbox"/>	<input type="checkbox"/>	45#
	Painted Base	26" x 43"	FD1443	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	45#
	Polished Aluminum Base	26" x 43"	FD1443/CH		<input type="checkbox"/>	<input type="checkbox"/>	45#
	Painted Base	26" x 49"	FD1449	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	45#
	Polished Aluminum Base	26" x 49"	FD1449/CH		<input type="checkbox"/>	<input type="checkbox"/>	45#
	Painted Base	26" x 61"	FD1461	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	47#
	Polished Aluminum Base	26" x 61"	FD1461/CH		<input type="checkbox"/>	<input type="checkbox"/>	47#
	Painted Base	30" x 39"	FD1639	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	45#
	Polished Aluminum Base	30" x 39"	FD1639/CH		<input type="checkbox"/>	<input type="checkbox"/>	45#
	Painted Base	30" x 51"	FD1651	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	44#
	Polished Aluminum Base	30" x 51"	FD1651/CH		<input type="checkbox"/>	<input type="checkbox"/>	44#
	Painted Base	30" x 63"	FD1663	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	45#
	Polished Aluminum Base	30" x 63"	FD1663/CH		<input type="checkbox"/>	<input type="checkbox"/>	45#
 VEFB <b>Triple Pedestal</b>	Painted Base	30" x 115"	FT16115	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	64#
	Polished Aluminum Base	30" x 115"	FT16115/CH		<input type="checkbox"/>	<input type="checkbox"/>	64#
	Painted Base	30" x 91"	FT1691	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	64#
	Polished Aluminum Base	30" x 91"	FT1691/CH		<input type="checkbox"/>	<input type="checkbox"/>	64#
 VEFB <b>Square Pedestal</b> <ul style="list-style-type: none"> <li>Drawing is not an exact representation of the angles of the feet</li> </ul>	Painted Base	38" x 44"	FQ14581	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	89#
	Polished Aluminum Base	38" x 44"	FQ14581/CH		<input type="checkbox"/>	<input type="checkbox"/>	89#
	Painted Base	41" x 48"	FQ1663	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	89#
	Polished Aluminum Base	41" x 48"	FQ1663/CH		<input type="checkbox"/>	<input type="checkbox"/>	89#

A

B

C

D

### HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: •The  indicates that a choice is required.

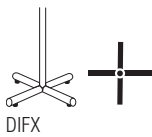
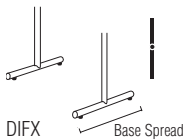
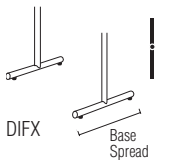
- The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select base finish.  
Refer to color addendum.
- C** Select column finish.  
Refer to color addendum.
- D** Select stringer finish.  
Refer to color addendum.

# Develop™ Table Bases

I Bases

MODEL	BASE SPREAD	MODEL NUMBER		Approx. Packaged Weight
		Basic Model	Base Finish	
 <p>DIFX</p> <p><b>Fixed Single X Pedestal</b></p>	22" x 22"	DIX22	<input type="checkbox"/>	28#
	26" x 26"	DIX26	<input type="checkbox"/>	30#
	30" x 30"	DIX30	<input type="checkbox"/>	32#
	32" x 32"	DIX32	<input type="checkbox"/>	34#
	36" x 36"	DIX36	<input type="checkbox"/>	36#
 <p>DIFX</p> <p><b>Fixed T Legs</b></p>	16"	DIT16	<input type="checkbox"/>	36#
	22"	DIT22	<input type="checkbox"/>	37#
	30"	DIT30	<input type="checkbox"/>	38#
 <p>DIFX</p> <p><b>Fixed T Legs Rolling</b></p>	16"	DIT16R	<input type="checkbox"/>	36#
	22"	DIT22R	<input type="checkbox"/>	37#
	30"	DIT30R	<input type="checkbox"/>	38#

**A**      **B**

### HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note:

- The  indicates that a choice is required.
- The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select base finish. Refer to color addendum.








### OPTIONS

#### Base Options

Casters:  
 Black only. Add a "C" to end of model number for casters. Casters are factory installed, not field installable.

# Develop™ Table Bases

M Bases

MODEL	MODEL NUMBER		Approx. Packaged Weight
	Basic Model	Base Finish	
 VMFX	<b>Fixed Single X Pedestal</b>	VMX26FX <input type="checkbox"/>	22#
		VMX32FX <input type="checkbox"/>	24#
 VMFX	<b>Fixed T Legs</b>	VMT16FX <input type="checkbox"/>	27#
		VMT22FX <input type="checkbox"/>	29#
 VMFX	<b>Fixed TT Legs</b>	VMTT32FX <input type="checkbox"/>	49#
		VMTT32FX3 <input type="checkbox"/>	74#
		VMTT38FX <input type="checkbox"/>	50#
		VMTT38FX3 <input type="checkbox"/>	75#
		VMTT38FX4 <input type="checkbox"/>	100
 VMFD	<b>Folding T Legs</b>	VMT16FD <input type="checkbox"/>	29#
		VMT22FD <input type="checkbox"/>	30#
		VMT22SF <input type="checkbox"/>	29#
 VMFD	<b>Folding TT Legs</b>	VMTT32FD <input type="checkbox"/>	49#
		VMTT32SF <input type="checkbox"/>	49#
		VMTT38FD <input type="checkbox"/>	50#
 VMFP	<b>Flip-Top Single X Pedestal</b>	VMX26FP <input type="checkbox"/>	25#
		VMX32FP <input type="checkbox"/>	27#
 VMFP	<b>Flip-Top T Legs</b>	VMT22FP <input type="checkbox"/>	32#

A

B

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
 • The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select base finish.  
Refer to color addendum.

## OPTIONS






### Base Options

Casters:

Black only. Add a "/C" to end of model number for casters. Casters are factory installed, not field installable.

# Develop™ Table Bases

S Bases

MODEL	Features	BASE SPREAD	MODEL NUMBER			Approx. Packaged Weight
			Basic Model	Base Finish	Rolling Base Option	
 VSFX	Fixed X Pedestal	26" x 26"	VSX26FX	<input type="checkbox"/>		22#
		32" x 32"	VSX32FX	<input type="checkbox"/>		23#
 VSFX	Fixed T Legs	16" x 24"	VST16FX	<input type="checkbox"/>	<input type="checkbox"/>	22#
		22" x 24"	VST22FX	<input type="checkbox"/>	<input type="checkbox"/>	24#
 VSFX	Fixed TT Legs	2 Legs 32" x 47"	VSTT32FX	<input type="checkbox"/>	<input type="checkbox"/>	41#
		3 Legs 32" x 102"	VSTT32FX3	<input type="checkbox"/>		61#
		2 Legs 38" x 47"	VSTT38FX	<input type="checkbox"/>	<input type="checkbox"/>	42#
		3 Legs 38" x 102"	VSTT38FX3	<input type="checkbox"/>		62#
		4 Legs 38" x 153"	VSTT38FX4	<input type="checkbox"/>		83#
 VSFDF	Folding T Legs	16" x 51"	VST16FD	<input type="checkbox"/>	<input type="checkbox"/>	24#
		22" x 51"	VST22FD	<input type="checkbox"/>	<input type="checkbox"/>	25#
		42" x 22"	VST22SF	<input type="checkbox"/>	<input type="checkbox"/>	25#
 VSFDF	Folding TT Legs	42" x 32"	VSTT32FD	<input type="checkbox"/>	<input type="checkbox"/>	41#
		32" x 51"	VSTT32SF	<input type="checkbox"/>	<input type="checkbox"/>	41#
		38" x 51"	VSTT38FD	<input type="checkbox"/>	<input type="checkbox"/>	42#

A B C

### HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: •The  indicates that a choice is required.  
 •The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select base finish. Refer to color addendum.
- C** Select rolling base option if applicable.  
**R** = Rolling Base

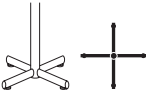
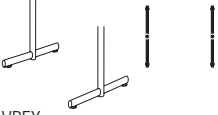
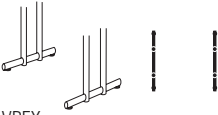
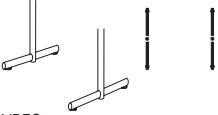
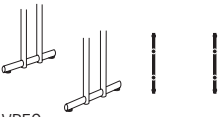
### OPTIONS

#### Rolling S-Base Option

Available on 'T' and 'TT', two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "/R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases.

# Develop™ Table Bases

P Bases

MODEL	Features	BASE SPREAD	MODEL NUMBER			Approx. Packaged Weight
			Basic Model	Base Finish	Plastic End Cap Color	
 VPFX	Fixed Single X Pedestal	26" x 26"	PX26B	<input type="checkbox"/>	<input type="checkbox"/>	22#
		26" x 26"	PX32B	<input type="checkbox"/>	<input type="checkbox"/>	23#
 VPFX	Fixed T Legs	16" x 24"	PB16B	<input type="checkbox"/>	<input type="checkbox"/>	22#
		22" x 24"	PB22B	<input type="checkbox"/>	<input type="checkbox"/>	24#
 VPFX	Fixed TT Legs	2 Legs 32" x 47"	PD32B	<input type="checkbox"/>	<input type="checkbox"/>	41#
		3 Legs 32" x 102"	PD32B3	<input type="checkbox"/>	<input type="checkbox"/>	61#
		2 Legs 38" x 47"	PD38B	<input type="checkbox"/>	<input type="checkbox"/>	42#
		3 Legs 38" x 102"	PD38B3	<input type="checkbox"/>	<input type="checkbox"/>	62#
		4 Legs 38" x 153"	PD38B4	<input type="checkbox"/>	<input type="checkbox"/>	83#
 VPFO	Folding T Legs	16" x 51"	PB16F	<input type="checkbox"/>	<input type="checkbox"/>	24#
		22" x 51"	PB22F	<input type="checkbox"/>	<input type="checkbox"/>	25#
 VPFO	Folding TT Legs	42" x 22"	P4222F	<input type="checkbox"/>	<input type="checkbox"/>	25#
		42" x 32"	P4232F	<input type="checkbox"/>	<input type="checkbox"/>	41#
		32" x 51"	PB32F	<input type="checkbox"/>	<input type="checkbox"/>	41#
		38" x 51"	PB38F	<input type="checkbox"/>	<input type="checkbox"/>	42#
Self-Leveling Glides		Set of 4	SLTG.4			.2#

A
B
C

## HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

Note: • The  indicates that a choice is required.  
 • The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select base finish.  
Refer to color addendum.
- C** Select plastic end cap color.  
Refer to color addendum.

## OPTIONS

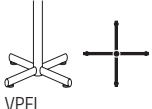
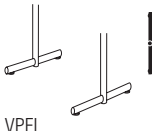
### Base Options

Casters:

Black only. Add a "/C" to end of model number for casters. Casters are factory installed, not field installable.

# Develop™ Table Bases

P Bases

MODEL	BASE SPREAD	MODEL NUMBER			Approx. Packaged Weight
		Basic Model	Base Finish	Plastic End Cap Color	
 VPFL <b>Flip-Top Single X Pedestal</b>	26" x 26"	PX26T	<input type="checkbox"/>	<input type="checkbox"/>	22#
	32" x 32"	PX32T	<input type="checkbox"/>	<input type="checkbox"/>	23#
	32" x 32"	PX332T	<input type="checkbox"/>	<input type="checkbox"/>	24#
 VPFL <b>Flip-Top T Legs</b>	22" x 24"	PB22T	<input type="checkbox"/>	<input type="checkbox"/>	22#

A

B

C

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- Select basic model.
- Select base finish.  
Refer to color addendum.
- Select plastic end cap color.  
Refer to color addendum.

## OPTIONS

### Base Options

Casters:  
Black only. Add a "/C" to end of model number for casters. Casters are factory installed, not field installable.

# Develop™ Table Bases

## T Base General Information



Flip-Top Table, T Legs



Round Table, X Pedestal



Rectangular Table, TT Legs



Rectangular Table,  
Quick-Release Modesty  
Panel

### Features

Fixed, folding, flip-top bases	•	•	•	•
Modesty panel and wire management	•	•	•	•
Casters option	•	•	•	•



Ganging Device



Adjustable Glides



White Caster



Black Caster



Single Bar Flip Top

### SPECIFICATIONS

#### T Base Pedestal Table

This system employs heavy gauge tubular steel components in fixed, folding, or flip-top models. T Bases includes T, TT and X leg styles. Fixed table column welded to 1/4" solid steel plate.

#### Bases

Built of 2-1/4", 14-gauge round tubular steel leg column with steel end cap and 16-gauge steel tapered legs elliptically swaged down to 1" diameter at end; highly durable, smooth powder-coated finish. Adjustable glides or casters are secured to the legs.

#### T Base Folding Mechanism

Built of 11-gauge, black zinc finish steel, the folding mechanism easily releases and folds leg tightly to table bottom and securely locks with two polypropylene clips. When opened, legs engage into place for a tight, rigid fit between leg and mechanism. Built-in rubber

bumpers keep tables separated to prevent marring when tables are stacked on edge.

#### Flip-Top

Standard flip-top table does not have a detachable top. A connecting bar, allowing for one-handed flipping engagement, will ship with each base.

#### Bright Chrome Finish

Surfaces are duplex nickel-chrome plated in a twenty-two step process.

#### Powder-Coated Finish

Hybrid powder coating is electrostatically applied. The dry coating is then fused and cured in a baking oven to form a smooth continuous film. Finish is chemical-resistant, hard, tough and mar-resistant.

#### T Base Table Truck

Black powder-coated finish. Two swivel and two rigid 6" diameter casters with heavy-duty

roller bearings. Rectangular or square table storage. Truck measures 60" long by 30" wide by 55" high. Felt is standard on top edges. Six-table capacity.

#### T Base with PowerUp®

Tables are available with one or two power/data modules, PowerUp®, centrally located 4-1/4" from the front edge of table top. PowerUp® is a UL Listed, Relocatable Power Tap, which mounts flush into the table top. When flipped up, cover open, one (1) duplex receptacle and two (2) data ports are exposed. The underside of the table is provided with a hinged plastic channel (cord management trough) which covers the bottom of the module. This channel, furnished with metal dividers, is provided for the routing of the power supply cords and data lines.

The PowerUp® module is 6-1/4" long by 3" wide by 2-1/2" high when opened. It is

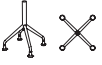
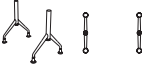



provided with a 9 ft. or 15ft., 3-conductor cord and is rated 120V a/c, 15A. The cover snaps into the upright position to allow cords to be unplugged without the cover closing. The data ports are molded to accept AT&T "M" Series, data jacks. The module can be modified to accept various brand jacks.

Cords are further managed by the vertical leg wire manager which comes standard with PowerUp®.



# Develop™ Table Bases

## T Bases

MODEL	MODEL NUMBER			Approx. Packaged Weight
	Basic Model	Base Finish	Base	
 VTFX <b>Fixed Single X Pedestal</b>	VTX26FX	<input type="checkbox"/>	<input type="checkbox"/>	22#
	VTX32FX	<input type="checkbox"/>	<input type="checkbox"/>	24#
 VTFX <b>Fixed T Legs</b>	VTT16FX	<input type="checkbox"/>	<input type="checkbox"/>	24#
	VTT22FX	<input type="checkbox"/>	<input type="checkbox"/>	25#
	VT16120FX	<input type="checkbox"/>	<input type="checkbox"/>	25#
 VTFX <b>Fixed TT Legs</b>	VTT32FX	<input type="checkbox"/>	<input type="checkbox"/>	44#
	VTT32FX3	<input type="checkbox"/>	<input type="checkbox"/>	66#
	VTT38FX	<input type="checkbox"/>	<input type="checkbox"/>	46#
	VTT38FX3	<input type="checkbox"/>	<input type="checkbox"/>	68#
	VTT38FX4	<input type="checkbox"/>	<input type="checkbox"/>	91#
 VTFD <b>Folding T Legs</b>	VTT22FD	<input type="checkbox"/>	<input type="checkbox"/>	26#
	VTT22SF	<input type="checkbox"/>	<input type="checkbox"/>	26#
 VTFD <b>Folding TT Legs</b>	VTT32FD	<input type="checkbox"/>	<input type="checkbox"/>	44#
	VTT32SF	<input type="checkbox"/>	<input type="checkbox"/>	32#
	VTT38FD	<input type="checkbox"/>	<input type="checkbox"/>	46#
		A	B	C

### HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

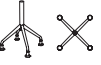

Note: •The  indicates that a choice is required.  
 •The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select base finish.  
Refer to color addendum.
- C** Select base option.
- |            |                               |
|------------|-------------------------------|
| <b>4CW</b> | = 4 white casters (2 locking) |
| <b>4GB</b> | = 4 glides                    |
| <b>4MW</b> | = 2 white casters, 2 glides   |
| <b>4CB</b> | = 4 black casters, 2 locking  |
| <b>4MB</b> | = 2 glides, 2 black casters   |

# Develop™ Table Bases

T Bases

MODEL	MODEL NUMBER			Approx. Packaged Weight
	Basic Model	Base Finish	Base	
 VTFP <b>Flip-Top Single X Pedestal</b>	VTX26FP	<input type="checkbox"/>	<input type="checkbox"/>	22#
	VTX32FP	<input type="checkbox"/>	<input type="checkbox"/>	24#
 VTFP <b>Flip-Top T Legs</b>	VTT2248RFP	<input type="checkbox"/>	<input type="checkbox"/>	26#
	VTT2260RFP	<input type="checkbox"/>	<input type="checkbox"/>	27#
	VTT2272RFP	<input type="checkbox"/>	<input type="checkbox"/>	28#

**A**      **B**      **C**

### HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

- Note:
- The  indicates that a choice is required.
  - The absence of the  indicates that no choice is required.


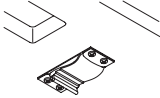
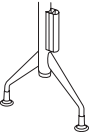
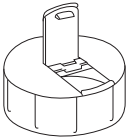

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select base finish.  
Refer to color addendum.
- C** Select base option.
 

<b>4CW</b>	= 4 white casters (2 locking)
<b>4GB</b>	= 4 glides
<b>4MW</b>	= 2 white casters, 2 glides
<b>4CB</b>	= 4 black casters, 2 locking
<b>4MB</b>	= 2 glides, 2 black casters

# Table Accessories

## Storage and Accessories

MODEL	MODEL NUMBER	Approx. Packaged Weight
	Basic Model	
 <p><b>Table Truck</b></p> <ul style="list-style-type: none"> <li>• Minimum table sizes are 48" rectangular or 48" round/square</li> <li>• Maximum table sizes are 48" x 96" rectangular and 60" round/square</li> <li>• Six-table capacity; with short fold bases, 4-table capacity</li> <li>• Black finish only</li> <li>• Table truck dimensions 5' long, 30" wide and 4" high</li> <li>• Used to store Folding Tables only</li> </ul>	BTT	90#
 <p><b>Under-Table Wire Management</b></p> <ul style="list-style-type: none"> <li>• Constructed of easy-to-use, high quality black velcro</li> <li>• Harness is fastened to table bottom with screws</li> </ul>	SEE OPTIONS BELOW	
 <p><b>Leg Wireways</b></p> <ul style="list-style-type: none"> <li>• Scuff-resistant, high-impact rigid PVC plastic</li> <li>• Two separate wire channels per leg</li> <li>• Fastened to legs with adhesive bond</li> <li>• One wireway per leg; black only</li> </ul>	SEE OPTIONS BELOW	
 <p><b>Grommets</b></p> <ul style="list-style-type: none"> <li>• Plastic grommets are 3" diameter and recessed into table top</li> <li>• Cap is removable and has retractable slot cover</li> <li>• Two grommets per top</li> </ul>	SEE OPTIONS BELOW	
 <p><b>Table Ganger (Set of 2 for one table-to-table gang)</b></p> <ul style="list-style-type: none"> <li>• Available with cantilevered tables only</li> <li>• KIT INCLUDES:</li> <li>• 2 black nylon ganging hooks</li> <li>• 6 nylon pegs</li> <li>• 6 #14 x 1-1/2" screws</li> </ul>	13.3115	1#

**A**

### HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

Note: •The  indicates that a choice is required.  
•The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.

### OPTIONS

#### Accessory Options

Under-Table Wire Management, Leg Wireways, and Grommets are accessory options. Add the following to the end of the model number:


Under-Table Wire Management and Leg Wireways selections are:  
 HO=Under-Table Wire Management  
 WO=Leg Wireways  
 HW=Under-Table Wire Management and Leg Wireways

Grommet Selections are:  
 Gxx=grommet with color designator

No accessory options are available on PowerUp® tables or flip-top tables.  
 Grommets not available on 18" x 60" fixed base and 18" x 60" or 24" x 60" cantilevered base and folding base.

# Develop™ Table Bases

S Base Accessory

MODEL	MODEL NUMBER		Approx. Packaged Weight	
	Basic Model			
 <p>HRDPT</p> <p><b>Concealed Wire Management (Fixed TT Legs Only)</b></p> <ul style="list-style-type: none"> <li>• 20 gauge formed steel outer panel is standard in flannel powdercoat only, and attached with one screw</li> <li>• Inside of leg is molded polystyrene standard in black and attached with two screws</li> <li>• A fixing bracket in flannel powdercoated steel attaches at the top</li> <li>• Approximate dimensions 8-3/8" x 2-1/2"x26"</li> <li>• Wire handling capability is approximately 1-1/4"</li> <li>• Price reflects a single TT wire manager</li> </ul>	STT.CWM.FN		6#	

A

**HOW TO ORDER**

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

Note: •The  indicates that a choice is required.  
 •The absence of the  indicates that no choice is required.

**HOW TO BUILD A MODEL NUMBER**

**A** Select basic model.

